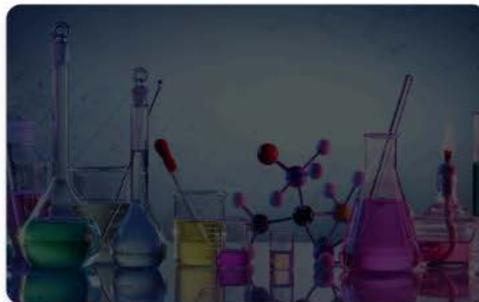


## Who We Are

**Raw Materials Analytical (RMA) is an FDA-regulated, cGMP-compliant contract laboratory located in Clifton, New Jersey.**

Leveraging the quality systems and technical leadership of CS Analytical, RMA delivers precise, defensible analytical data that withstands regulatory scrutiny and supports confident quality decisions across the pharmaceutical product lifecycle.



## Why Comprehensive Testing Matters

Product quality begins with material quality. Rigorous testing is essential to ensure patient safety and efficacy. RMA provides the analytical rigor required to:

- Confirm identity, purity, and strength
- Detect impurities and variability early
- Meet FDA, EMA, and global expectations
- Reduce manufacturing and recall risk

## Core Analytical Capabilities

### **Compendial Testing**

Testing aligned with major global pharmacopeias supporting lot release and stability.

- ✓ USP, EP, JP, BP, ChP, ACS
- ✓ Lot release testing
- ✓ Regulatory submissions

### **Non-Compendial**

Execution, verification, and transfer of proprietary or customized methods.

- ✓ Supplier qualification
- ✓ Method development & validation
- ✓ Legacy method transfer

## Wet Chemical Analysis

USP general chapter and monograph-specific testing under strict cGMP controls.

- ✓ Assays & molecular determinations
- ✓ Organic & physical property testing
- ✓ Salt, ion, & inorganic analysis
- ✓ Classical heavy metals & elemental tests
- ✓ Titrimetric & combustion techniques

## Instrumental Analysis

Advanced instrumental testing to support identity, purity, assay, and stability.

- ✓ Spectroscopy (IR, UV-Vis, Optical Rotation)
- ✓ Physical properties (Viscosity, pH)
- ✓ Elemental impurities (USP <232>/<233>)
- ✓ Chromatography (HPLC, GC, TLC)
- ✓ Oral dosage (Dissolution, Disintegration)

## Quality & Regulatory Support



All testing is performed within a robust FDA-regulated, cGMP quality system, ensuring data integrity, controlled documentation, and inspection readiness. RMA provides audit-ready reports and analytical support for regulatory submissions.

### Why Choose RMA

- ✓ Raw Materials focus
- ✓ Integrated expertise
- ✓ Global standards
- ✓ GMP-compliant
- ✓ Transparent comms

**Ensure Quality. Reduce Risk. Meet Global Expectations.**

Partner with RM Analytical.